

Purchase Order Receipt Listing

Monday, July 31, 2017 3:13:40 PM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO35151 Receipt Dates from 7/28/2017 to 7/28/2017 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

[illegible]



EAGLE STAINLESS

Tube and Fabrication, Inc. 10 Discovery Way Franklin Industrial Park Franklin MA 02038

Tel: 800-528-8650 , 508-528-8650 Fax: 800-520-1954 , 508-520-1954 Email: eagle@eagletube.com Web: www.eagletube.com

Packing List

Bill Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace, Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

PO Number: PO35151

Shipment No: 132392

Shipment Date: 07/21/17

Order Number: 136891

Order Date: 02/08/17

Customer Code: 000000001912

Phone: (613) 632-5200

Terms: Net 30 Days

Ship Via: FedXFrtCol#94011728

Quantity								
<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Job</u>	<u>Number</u>	
1,202	600	602		FT	1912-SQ0500049T304 T304 Smls Square Tubing .500" x .500" x .049" Wall x (240) - 117"±.500"/-000 Lengths.) As Drawn Temper. Chem to ASTM A269. Certs Required. Pack to Protect.	136891-01		
NOT an Aerospace Application... NOT Defars Material - Chantal Lavoie 12/02/15.)								

SPN-7-31



EAGLE STAINLESS

Tube and Fabrication, Inc

Franklin Industrial Park 10 Discovery Way Franklin, MA 02038

Telephone: (508) 528-8650 or (800) 528-8650 Fax: (508) 520-1954 or (800) 520-1954 Website: www.eagletube.com Email: info@eagletube.com

MATERIAL TEST REPORT CERTIFICATE OF CONFORMANCE

SOLD TO: Dart Aerospace, Ltd.
ADDRESS: 1270 Aberdeen Street
Hawkesbury ON K6A 1K7

DATE: 7/21/2017
PURCHASE ORDER: PO35151
OUR ORDER#: 136891
PART #: NA
REVISION: NA

HEAT #: 624005
SOURCE: 50-55504-03-17
ITEM: 500 X .500 SQUARE TUBING X .049 WALL T304/304L SMLS
Spec: ASTM A269-15a/A213-15c CHEMISTRY ONLY
Temper: AS DRAWN TEMPER
Quantity: 600 **Units:** FT

C: .006	Ti: -	Passivation Per ASTM A967: -
Si: .462	Cb: -	Yield (PSI): -
Mn: 1.109	Ta: -	Tensile (PSI): -
P: .030	Fe: balance	Elong. (% IN 2'') -
S: .004	Cu: .35	Hardness (Rockwell): -
Ni: 8.94	Al: -	Flattening: -
Cr: 18.30	N: .032	Flaring: -
Mo: .314	Co: .149	Rev F/B: -
Misc Chem: -		Flange: -
Misc Chem: -		Int C/E: -
Misc Chem: -		Eddy Current: -
		Hydrostatic: -
		Grain Size: -

Notes: MELT: FRANCE

Notes: MFG: USA

Notes: MERCURY FREE

Comments:

Conforms to all drawing and/or specification requirements. To the best of our knowledge the material is mercury free, and compliant with Directive 2011/65/EC and 2006/122/ECOF regarding the Restriction of Hazardous Substances (RoHS) and is conflict free per Dodd-Frank section 1502. Reports governing this material are on file.

Paulette Cartier

EAGLE STAINLESS TUBE AND FABRICATION INC.

Paulette Cartier

Quality Assurance Manager

DMG
Int.

7/21/2017

Date

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304750.500 W.049

PO / BATCH NO.: 0035151/138186

DATE: AUG 01 2017

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: W.049

QUANTITY RECEIVED: 704'

THICKNESS RECEIVED: W.049

QUANTITY INSPECTED: 704'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	<u>ASTM A269</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	<u>HT # 136891</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: _____	DAS <u>5</u>	SIGNED OFF BY: _____	
DATE: <u>AUG 01 2017</u>	<u>9-89</u>	DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

8 7 6 5 4 3 2 1

D C B A



PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBING

FINISH: ASTM A554 MILL FINISH **DAS**
OR ASTM A269 MILL FINISH **5**
9-89

WHERE: A.AAA = WIDTH IN INCHES
.TTT = WALL THICKNESS IN INCHES

PART NUMBER: M304TS | A.AAA | W | .TTT |
| WIDTH | WALL |

PART NUMBER: EG. 0.75" X 0.75" X 0.049 WALL = M304TS0.750W.049

RELEASED
R 2014-05-26
MSD

D	"SEAMLESS" REMOVED FROM PURCHASE MATERIAL SPECIFICATION (SEE NCR14-3818)				DB	14.05.20
C	"SEAMLESS" ADDED TO PURCHASE MATERIAL. ASTM A269 ADDED TO FINISH. REASON: SPEC ADDED FOR 1/2" TUBING				AJS	08.10.16
B	DRAWING MOVED TO "B" SIZE BORDER FINISH ADDED (SEE NCR 08-045 FOR DETAILS).				AJS	08.08.28
A	NEW ISSUE				DS	01.08.08
REV.	DESCRIPTION				BY	DATE
DESIGN	DS	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA			
DRAWN						
CHECKED						
MFG. APPR.						
APPROVED						
DE APPR.			DRAWING NO. M304TS			
TITLE				SHEET 1 OF 1		
304/316 SQUARE TUBING				SCALE		
NONE				NONE		
DATE 14.05.20				REV. D		

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

OUTSTANDING PO REPRINT

Purchase Order ID PO35151

Purchase Order Date 1/31/2017

PO Print Date 7/31/2017

Page Number 1 of 1

Order From : VU-EAG001

EAGLE STAINLESS
10 DISCOVERY WAY
FRANKLIN, MA
US

Ship To : DART AEROSPACE LTD

1270
ABERD
EEN
HAWKE
SBURY,
ON
K6A
1K7
CANAD
A

Contact Name
Vendor Phone 800 528 8650 Ext.800 520 1954
Vendor Fax 800 520 1954
Ship To Contact
Ship To Phone

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency USD
FOB Destination-Collect

Ship Method
Ship Acct

Line Nbr	Item ID Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable	Req Qty	Extended Price
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3	M304TS0.500W.049	Square Tubing	8/16/2017 Yes 8/16/2017	600.00 f	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

4	M304TS0.500W.049	Square Tubing	9/20/2017 Yes 9/20/2017	600.00 f	\$3,930.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBING AS PER ASTM A554 MILL FINISH OR ASTM A269 MILL FINISH

Line Total: \$3,930.00

Outstanding PO Total: \$7,860.00

PO Instructions: DELIVERY DATE TBD
QUOTE NO 974235

CG

Terms & Condition of
Purchasing(Suppliers) and
Procurement Quality Clauses are an
integral part of our AS9100

Change Nbr: 6

Change Date: 7/31/2017